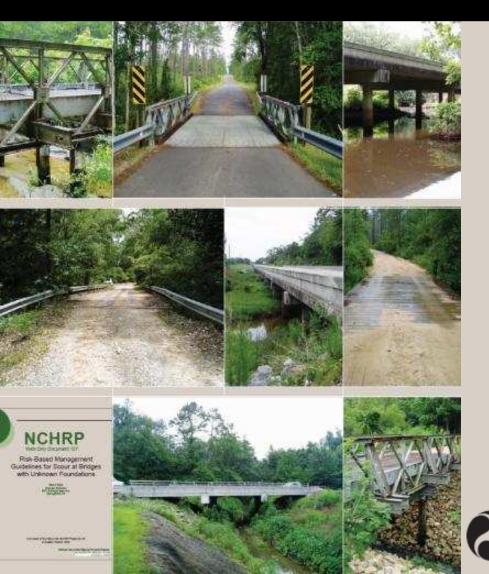
Florida Department of Transportation's Approach to Investigating and Resolving Unknown Foundations



Southeast Bridge Preservation Partnership Annual Meeting

Orlando, Florida April 27, 2010







EGS, OEA & PSI



Early 1990's the FHWA required all states to evaluate all bridges over water for scour susceptibility.

January 2008, Florida resolved all their bridges over water except for a number of Tidal, Scour Susceptible, and bridges with Unknown Foundations.

Florida committed to resolve all Remaining Tidal, Scour Susceptible bridges and bridges with Unknown Foundations on the interstate system by November, 2008.

FHWA issued a letter dated January 9, 2008 with a target date of November, 2010 to resolve all bridges with Unknown Foundations.

Unknown foundation inventory generally involves bridges built before 1985.





Florida Unknown Foundation Bridge Statistics

On Federal Aid			Off Federal Aid					
						On	Off	
On	Off		On	Off		State	State	
State	State		State	State		System	System	Grand
System	System	Total	System	System	Total	Total	Total	Total
297	740	1037	2	1503	1505	299	2243	2542





Due to the "unknown" nature of the work FDOT decided to sequence the project into three phases.

1. Conduct Workshop to develop a Pilot Program.

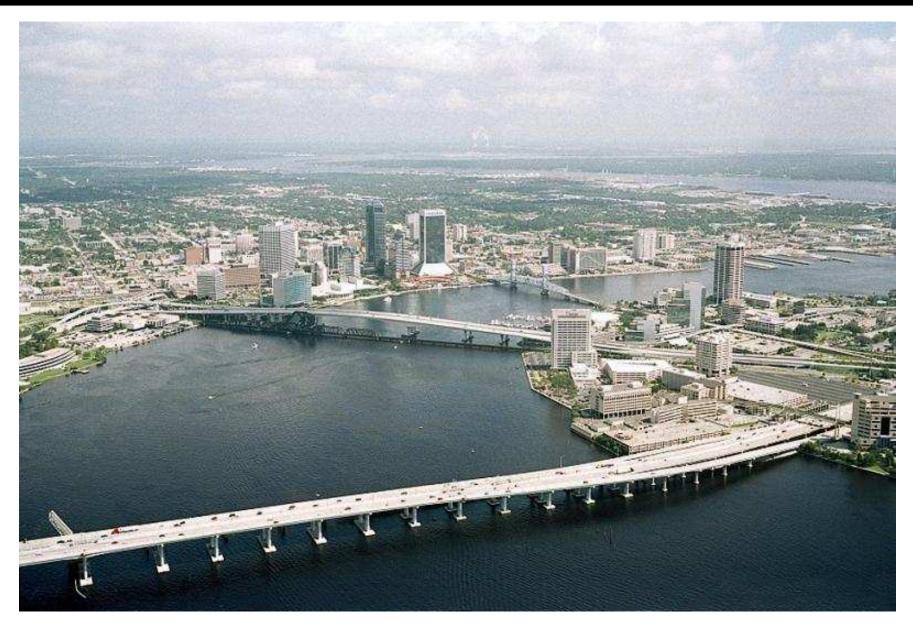
2. Implement a Pilot Program evaluating the bridges in two counties (Collier and Alachua) to clarify and finalize the best procedure to address the remainder of the bridges, and also to secure the approval of the FHWA prior to statewide implementation.

3. Using the procedure in the Pilot Program initiate the Statewide Production Phase to address the remainder of the bridges.

Currently, FDOT has completed the Pilot Program Phase and has begun the Production Phase.



Florida Bridges





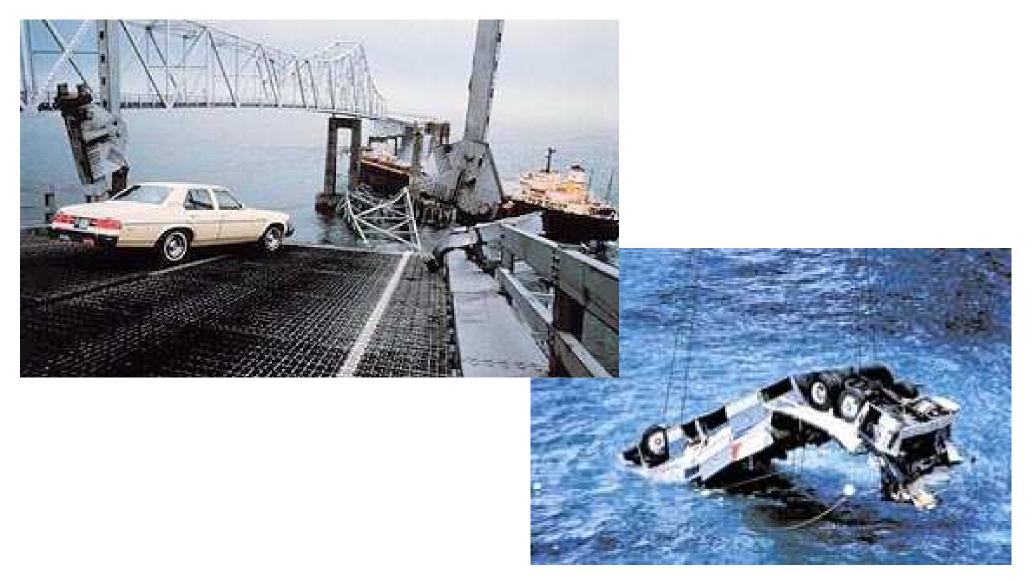
Famous Florida Bridges







Infamous Florida Bridges







Unknown Foundation Bridges







Unknown Foundations

	Rural	Urban
Principal Arterial – Interstate	0	0
Principal Arterial - Other Freeways or Expressways	NA	32
Principal Arterial – Other	106	84
Minor Arterial	112	163
Major Collector	218	NA
Minor Collector	193	NA
Collector	NA	316
Local	841	449

- 51% on Local Roads
- Only 9% on Principal Arterials



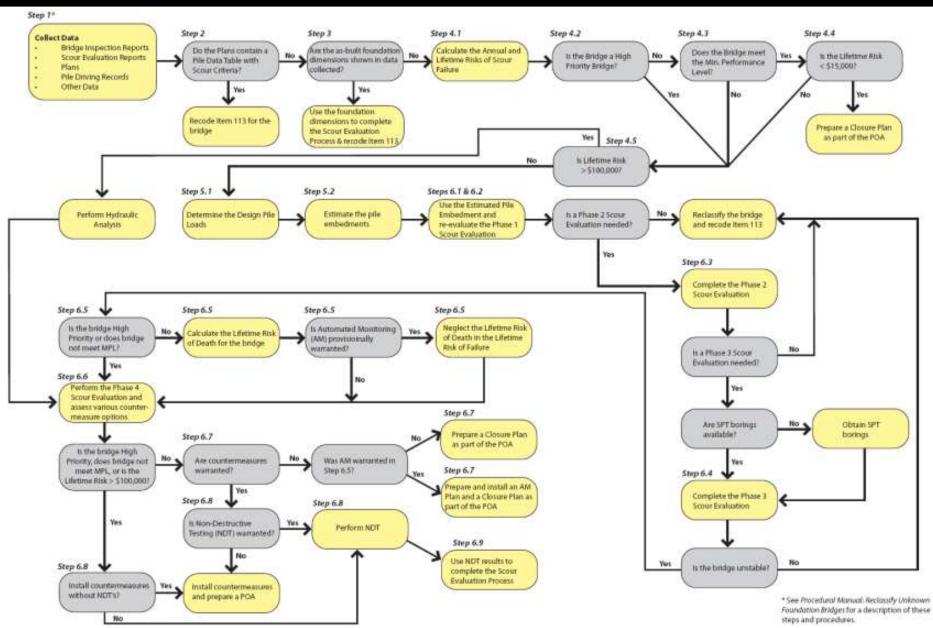
Unknown Foundations

- Bridge Length
 - 5% are 25' or less
 - 34% are 50' or less
 - 66% are 100' or less
- Traffic
 - 14% have 50 or less ADT
 - 25% have 100 or less ADT
 - 39% have 500 or less ADT





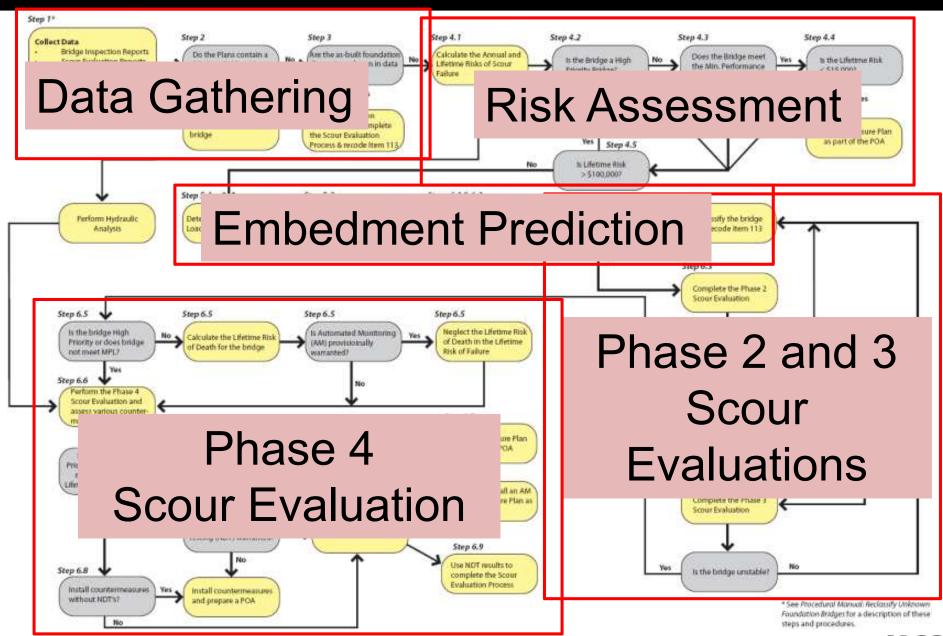
Unknown Foundations Process



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Unknown Foundations Process



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Risk Calculation

- Follows the Procedure in NCHRP Web Only Document 107
 - Cost of failure
 - Probability of failure
 - Risk of failure
- Basic Equation:
 Risk = Cost of Failure x Probability of Failure



Modifications to NCHRP Process

- Florida Costs
 - Including duration of detour
- Rate of Failure due to Scour
 - Florida Failure Rate
 - Correction for Scour Vulnerability of 5
- Tidal Bridges



Cost of Failure

- Component Costs are:
 - Bridge replacement cost
 - Detour cost
 - Loss of life
- NBI data used to calculate
 - Bridge Length
 - Bridge Width
 - Maximum Span Length
 - Average Daily Traffic
 - Average Daily Truck Traffic (% of ADT)
 - Detour Length



Probability of Failure

National Failure Rate:

Approximately 1 in 5000 annually

- Florida Failure Rate based on survey Approximately 1 in 13,500 annually
- Florida Failure Rate based on procedure Approximately 1 in 8,000 annually



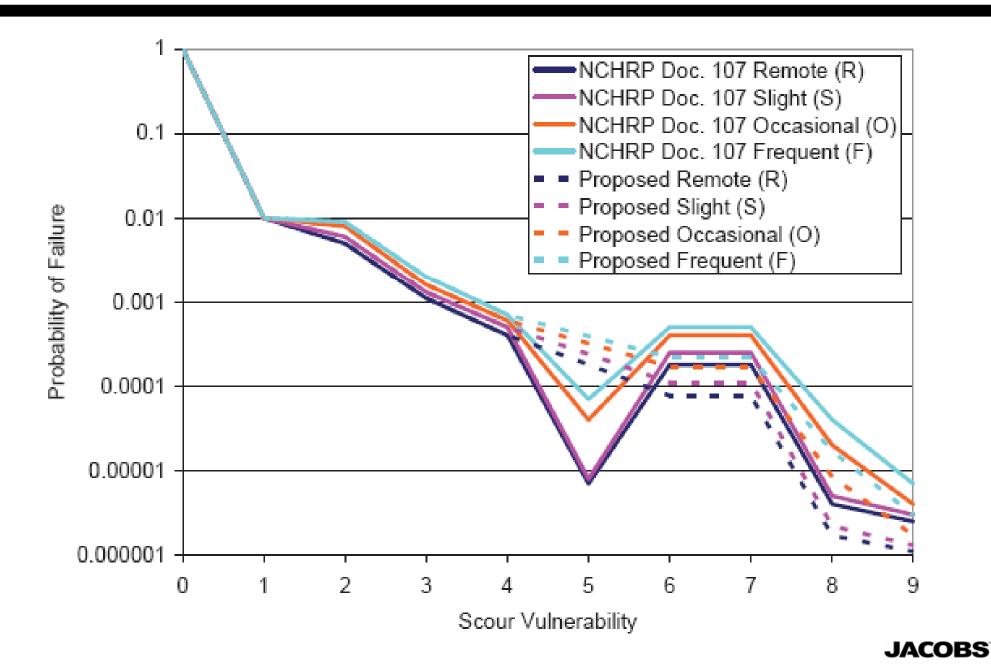


Annual Probability of Failure

	Overtopping Frequency / Scour Event Frequency						
Scour Vulnerability	Remote (R)	Slight (S)	Occasional (O)	Frequent (F)			
0	1	1	1	1			
1	0.01	0.01	0.01	0.01			
2	0.005	0.006	0.008	0.009			
3	0.0011	0.0013	0.0016	0.002			
4	0.0004	0.0005	0.0006	0.0007			
5	0.00018	0.00024	0.00032	0.00039			
6	0.000077	0.00011	0.00017	0.00022			
7	0.000077	0.00011	0.00017	0.00022			
8	0.0000017	0.0000022	0.0000085	0.0000170			
9	0.0000011	0.0000013	0.0000017	0.0000030			



Annual Probability of Failure



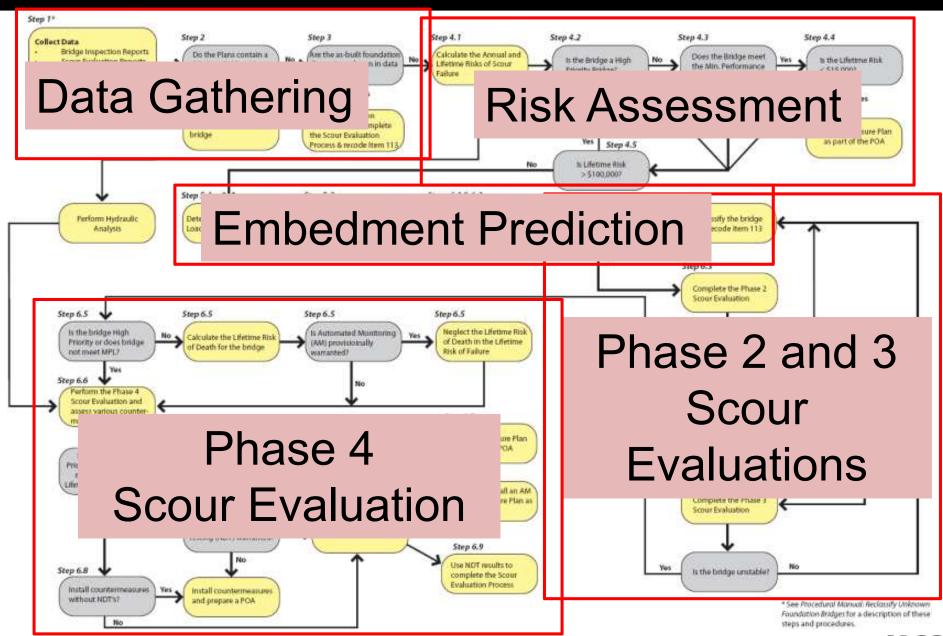


Risk Thresholds

- Lifetime Risk < \$15,000
 - The minimum cost to provide any kind of protection at a bridge is at least \$15,000.
 - Prepare a Plan of Action that includes a Closure Plan for the bridge.
- Lifetime Risk > \$100,000
 - Do not estimate embedment depths with the techniques in Step 5
 - Recommend either Countermeasures or Non Destructive Testing



Unknown Foundations Process



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Embedment Predictions

- Two methods:
 - Artificial Neural Network (ANN)
 - Geotechnical Analysis
- Design Pile Load
 - Plan Value
 - ANN
 - Reverse Engineering





- Computational Tool That Mimics Pattern Recognition Capabilities of Human Brain
- Concept Initiated in 1943 by McCulloch and Pitts
- Used in Many Fields Including:
 - Engineering
 - Science
 - Business



Artificial Neural Networks

- How They Work
 - Like the brain, the ANN has to be trained
 - Requires cases where the answers are known (for this application must have number of bridges with known foundations)
 - Resulting program can be tested
 - Known foundation data set divided, 80% for training 20% for testing/verification





- Properties:
 - Trained using 113 bridges from four FDOT districts
 - Embedments deeper than 70 ft are capped at 70 ft
 - Minimum embedment depth is 10 ft
 - Requires bridge and boring information
 - Outputs minimum embedment per bridge and per bent

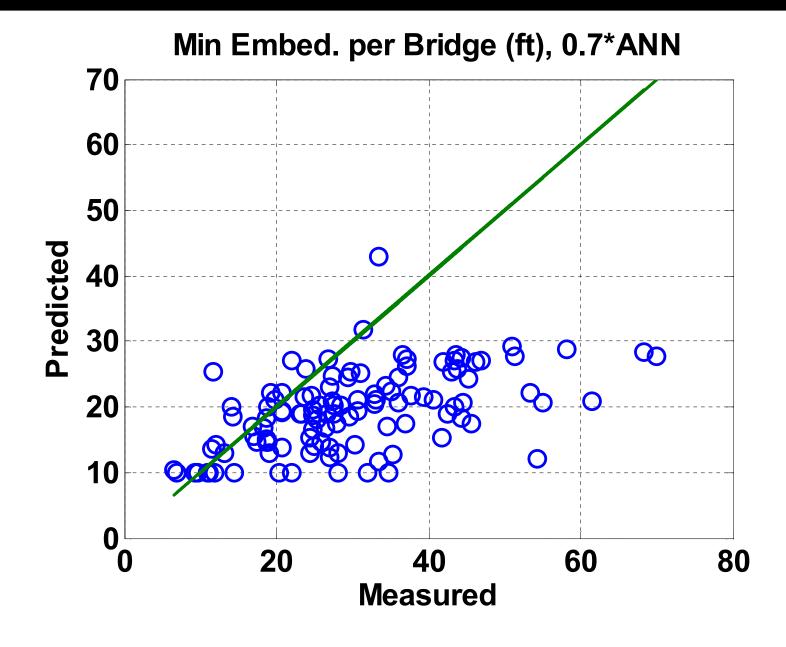


CPILE ANN Input Parameters

- Pile size
- Pile Design Load
- Slope of the bearing capacity curve between 0 and 20 ft
- Slope of the bearing capacity curve between 20 and 40 ft
- Pile construction year



CPILE Testing Per Bridge



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Geotechnical Considerations

- Geotechnical Aspects
 - Collect and Review Existing Bridge Foundation Data
 - Analyze the Existing Soils Information
 - SPT Boring Data
 - Wash Borings
 - No Boring Data





Geotechnical Considerations

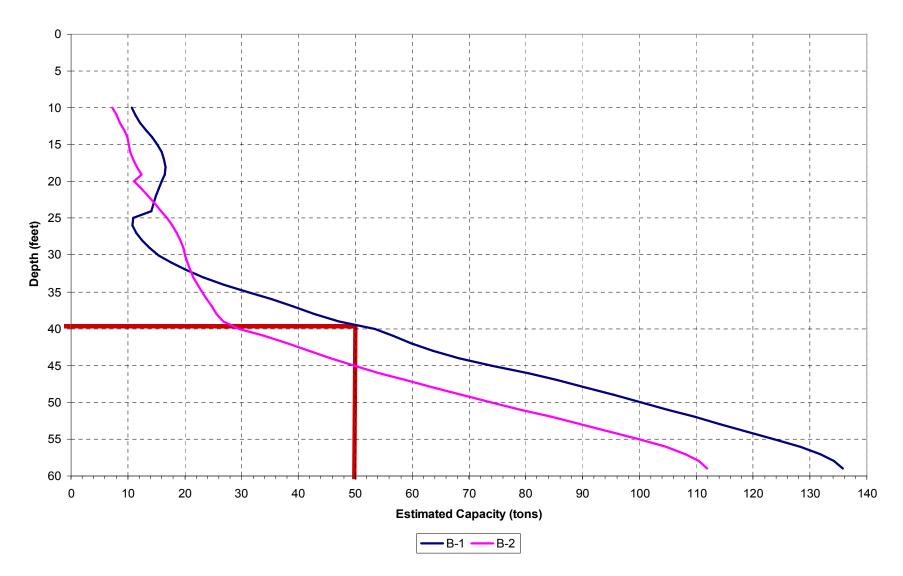
- Analyze the Existing Data
 - SPT Data
 - Run FB-Deep on soils borings (adjust for boring location)
 - Use the "Allowable Capacity" curve unless LRFD was used in design, then the "Davisson Capacity" curve would be used.
 - Was hard rock/cap rock encountered?
 - Determine Estimated Pile Penetration
 - Take the Estimated Pile Penetration and multiply it by 0.8
 - Wash Borings
 - No Data





Geotechnical Considerations

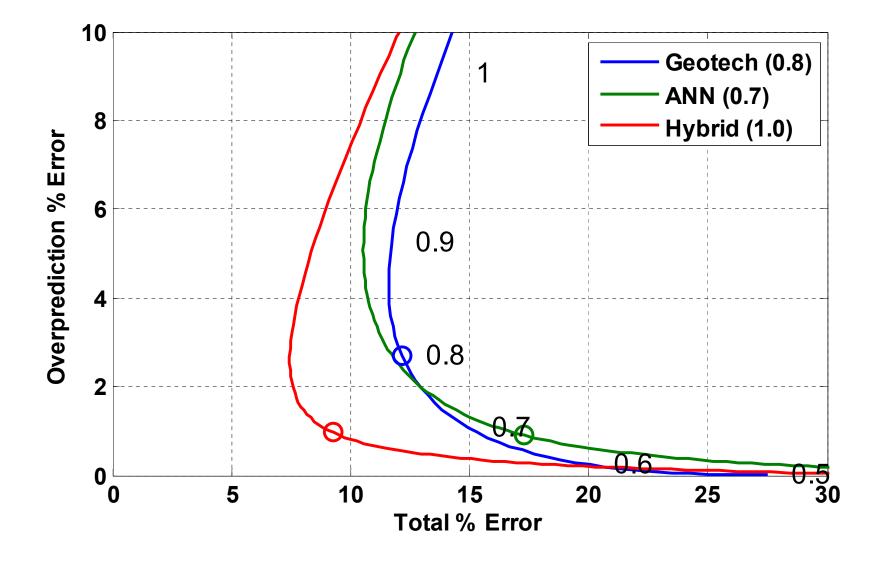
570081 - 18 inch Piles



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Comparison of Methods



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NDT

- Data gathering
 - Literature search
 - Survey of States using NDTs
 - Survey of experts in the field
- Guidance on selecting the best NDT
- Guidance on estimating the cost of NDT



Summary of Process

- Perform Risk Analysis
 - Low risk, finished
 - High risk, NDT and/or countermeasures
 - Medium Risk
 - Analyze bridge





Summary of Process

- Analyze bridge
 - Determine pile load
 - Use plan values, PLOAD, or Reverse Engineering
 - If concrete piles, use CPILE and Geotechnical Analysis
 - If steel or timber, use Geotechnical Analysis
 - Perform Scour Evaluation





- A risk assessment is a cost effective way to prioritize unknown foundation evaluations
- Reasonably conservative pile embedment estimates can be made and used to evaluate the scour susceptibility of a bridge

Questions?

