



#### **Everyone On The Same Page**

**Definitions** 

- New Construction
- Preservation Includes (Deck, Super, Sub)
  - Preventive (Not Always Condition Responsive),
  - **❖ Rehabilitation**
  - Reconstruction
- Reactive Maintenance (Unplanned Activities)
- **❖ Key Words:** 
  - **❖ Life Extension**
  - Cost Effectiveness
  - Proactive



#### **Three Track Nominations**

**Definitions** 

- ❖ Reactionary Maintenance (by Bridge)
  - Emergency Repairs
  - Limited Contract Repairs
  - **❖DOT In-house Repairs**
- Preventive Maintenance (by Corridor)
  - Contract Deck Sealing
  - Contract Surface Rehab (Mill-And-Fill)
- \* Rehab, Replacement (by Bridge Capital)
  - Contract Work
  - Tied to State Transportation Improvement Plan (STIP)



#### **Culture Of Change**

Culture

- Upper Management (Across All Areas)

  - **❖ Performance Goals**
  - **❖Resource Allocation**
  - **❖ Political Considerations**
- Mid Management (Infrastructure)
  - ❖ Detail Roll-up Of Expectations
  - Priority Over Costs
  - **❖ Area Of Performance**
- ❖ Technical Experts
  - **❖ Models**
  - Development Of Program Levels
  - Area Of Performance



## Basis For Measurement Development

Performance

Measures

- Current Vs. Needed
- Monitor Trends
- Develop Both Short And Long Term Goals
- Return On Investment
- Funding Constraints
- Higher Expectations From The Public
- **❖** Affordable Level-of-Service



### FHWA's Guidance for Approval Systematic Process

Performance Measures

- 1. Define How The Needs Are Identified.
- 2. Outline How The Needs Are Prioritized And Programmed.
- 3. Define The Outcome Or Goal, Including Resources Necessary & Timeframes To Reach The Outcome/Goal.
- Demonstrate That The Proposed Activity Is A Costeffective Means Of Extending The Service Life Of A Bridge.
- 5. Dedicate Resources Necessary To Reach Defined Outcome/Goal.
- 6. Annually Track, Evaluate, And Report On Progress In Reaching Outcome/Goal And Adjust Resources Accordingly.



#### **Deck Performance Measure**

Performance Measures

- Best Practice Is the Health Index
  - Dose Not Account for Smart Flags
  - Range of Values Small for Large Change in Condition
- Calculated by Equation 4.2.1 of Pontis Technical Manual (Page 4-9)

Health Index =  $\frac{\sum_{n} \text{Element Cost *Element Quantity * Percent Condition State}}{\sum_{n} \text{Element Cost * Total Element Quantity}} * 100$ 



# Deck Performance Measure Montana Modified

Performance Measures

- Used Core Computation
- Included Smart Flags in Calculation
  - Used Grouping From NBI Translator
  - Smart Flag Cost From Total Cost of Element Group (Deck, Bearings, Joints, Approach Slabs)
  - Limited One Smart Flag by Span Group

```
HI_{m\overline{t}} = \frac{\left(\sum_{e} \text{Cost} * \text{Qty} * \text{Pct in State}\right) + \left(\sum_{s} \left(\sum_{e} \text{Cost} * \text{Qty}\right) * \text{Qty} * \text{Pct in State}\right)}{\left(\sum_{e} \text{Cost} * \text{Qty}\right) + \left(\sum_{s} \left(\sum_{e} \text{Cost} * \text{Qty}\right) * \text{Qty}\right)} * 100
```



#### **Montana HI**

Performance Measures

- Larger Spread of HI Values
- Gave Better Feel for Need
- Inventory Averages
  - ♦ HI<sub>avg</sub> (No SF in Computation) = 90
  - **❖HI<sub>avg</sub> (SF in Computation) = 88**
- Bridges With Smart Flags
  - ❖HI<sub>avg</sub> (No SF in Computation) = 83
  - ♦ HI<sub>avg</sub> (SF in Computation) = 59



#### **Data Collection**

Data Collection

- Deterioration From Field Observation
  - NBI Inspections
  - Element Inspections
- Cost Data
  - **❖ Contract Data**
- Scheduled Contract Work
  - State Transportation Improvement Plan (STIP)
- Maintenance Work Records



#### **MDT Data Collection**

Data Collection

- Collecting NBI Data Since 1980
- **❖ Collecting AASHTO CoRe Data**Since 1995

CoRe: Commonly Recognized Elements

- All Data Warehoused in Oracle Database
- ❖Data Structure Uses AASHTOWare Pontis Schema
- Data Analysis Uses Pontis and "Home Grown" Applications



#### Historical Review (NBI)

Data Collection

- Breakdown of NBI Data
  - Deck, Superstructure and Substructure
  - ❖ Snapshot Past 25, 10, 5, 1 Years
- Review for Trends and Limit the Program Scope

<u>Deck</u>	<u>1980</u>	<u>1995</u>	<b>2</b> 000	2004
Worse than 5	1.8%	0.9%	0.8%	1.3%
Equal to 5	2.9%	3.6%	4.3%	4.8%
Better than 5	95.2%	95.2%	84.1%	91.4%
<u>Superstructure</u>		The state of the s		
Worse than 5	2.3%	1.6%	1.1%	0.4%
Equal to 5	3.1%	4.3%	4.3%	6.1%
Better than 5	94.7%	94.0%	83.8%	93.5%
Substructure				
Worse than 5	3.3%	2.6%	2.6%	1.9%
Equal to 5	3.9%	4.5%	6.3%	3.6%
Better than 5	92.9%	92.9%	91.1%	89.5%



#### **Conclusion From NBI Data**

Data Collection

- Superstructure and Substructure
  - Work Condition (Worse Than 5) Down Trend
  - Watch Condition (5) Went up
  - ❖ Do Nothing (Better Than 5) No Trend
  - Factors
    - Removal of Short Span Timber Bridges
    - ❖ Seismic Retro Fitting
    - Replacement of Older Inventory
- ❖ Deck
  - Work Condition Upward Trend
  - Watch Condition Went up
  - Do Nothing No Trend
  - Factor
    - **❖ Increase in Traffic**
    - Increase Use in Liquid Deicers



# Historical Review (AASHTO CoRe)

Data
Collection

Breakdown of Deck Elements

❖Snapshot Past 10, 5, 1 Years

Deck CoRe Elements	<u>1995</u>	2000	2004
States 4 & 5	0.3%	0.7%	1.2%
State 3	1.0%	3.7%	4.3%
States 1 & 2	98.7%	95.7%	94.6%

**Deck Smart Flags Use** 

States 2 thru 5 0.6% 8.3% 7.3%



#### **Conclusion From Element**

Data
Collection

#### Data

- Data Collection Started in Year 10
- Cracking and Soffit Defects on the Rise
- Deck Ride Quality on Downward Trend



#### **Overall Conclusion**

Data
Collection

- Need to Develop a Long Term Preventive Maintenance Strategy
- Decks and Associated Elements As a Focus
- Use Deterioration Models From Pontis
- Develop a Performance Measure for the Constrained Data



## Issues Effecting Preservation Activities

Models

- ❖ Data
  - ProcessMisalignment
    - Safety Compliance
    - Asset Management
  - Data Misalignment
    - Structural Defects
    - **❖Protection Defects**

- PredictingDeterioration
  - Dependent On Expert Option
  - Replacement-inkind
  - StrategicApproach
    - Remaining Live
    - Life Cycle



#### **BMS (Pontis) Parameters**

Models

- Limit the Data Set
  - Decks and Slabs
  - Bearing
  - **\*** Joints
  - Deck Smart Flags
- Develop Probabilistic Model for Elements
- Develop Deterministic Rules for Smart Flags
- Limit the Work to Scheduled Work
- Allow a Zero Budget
- Store Element Deterioration by Year
- Simulate for 10 Years



#### Reporting

Outcomes

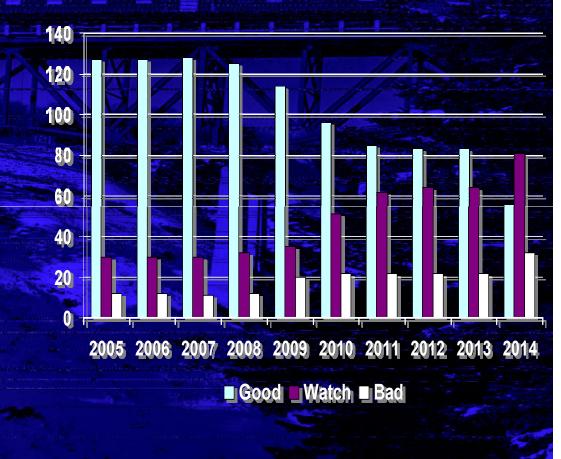
- Development of "Indifference Curve"
- Report
  - ❖ By Bridge (by Year)
    - ❖Recommended Action
    - **⇔Benefit / Cost Ratio**
    - **⇔**Hi<sub>mt</sub>
    - Categorize by Good, Watch, Bad
  - ❖By Route (Break on County and Year)
    - ❖Average Hi<sub>mt</sub>
    - **❖Network Indifference Curve**
    - **❖Network Benefit / Cost Ratio**
    - **❖Network Cost to Improve**
    - Count by Good, Watch, Bad Groupings





Outcomes

- Good Condition
  - ❖ Hi<sub>mt</sub> Greater Than 70
  - **❖ No Defects**
- \* Watch
  - ❖ Hi<sub>mt</sub> Between 50 and 69
  - Bridges Have Defects That Need Monitoring
- ❖ Bad
  - ❖ Hi<sub>mt</sub> Less Than 50
  - Defects Needing Corrective Action





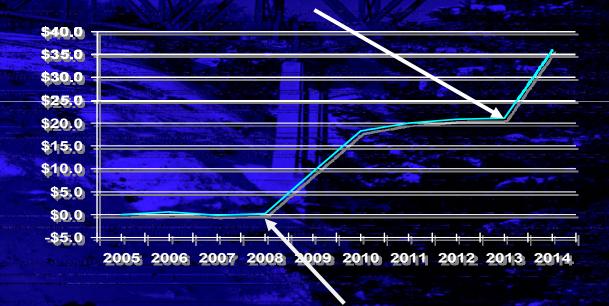
#### Indifference Curve

Outcomes

Needing Work Before Input Into a Capital Program

- Need Cost or Bridge Count by Year
- Plot Cost (Bridge) and Year
- Take ActionBefore GoingNear Vertical

**Maximum PM Cost < Capital Cost** 



First Time to Consider Work

(Lest Cost)



#### **Program Development**

Outcomes

- Develop Different Budgets
- Run Scenarios
- Plot Long Term Effects
- Settle on Program Parameters and Budget



#### Check for Corridor Improvement

Outcomes

- Input Projects, Scopes and Cost Into Pontis
- Run the Scenario With Proposed Budgets
- Compare Network Level Results
  - **❖Fulfill Performance Goals?**
  - Budgets Adequate for Scope?
  - ❖Peaks and Valleys of Needs Smooth Out?

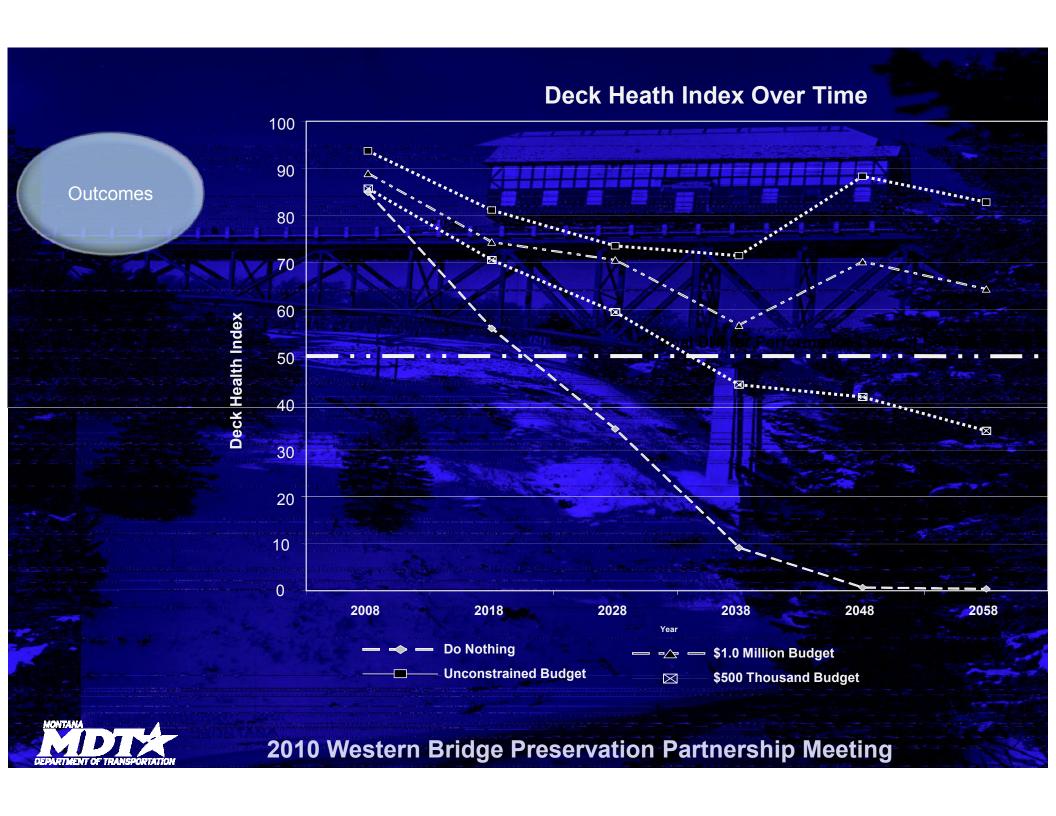


#### **Development Results**

Outcomes

<b>6</b>	Do Nothing		Unconstrained Budget		Maximum \$1.0 Million Annual Budget		Maximum \$500 Thousand Annual Budget	
Year	Need to Correct	Deck Health Index	Accumulative Expenditures	Deck Health Index	Accumulative Expenditures	Deck Health Index	Accumulative Expenditures	Deck Health Index
2008	\$1,485,733	84.9	\$1,485,733	93.7	\$437,341	88.9	\$114,927	85.7
2018	\$6,936,027	55.9	\$3,590,750	81.1	\$1,798,384	74.3	\$1,233,546	70.5
2028	\$12,276,500	34.5	\$7,093,280	73.5	\$4,453,960	70.5	\$1,202,671	59.4
2038	\$24,551,826	9.2	\$10,910,317	71.4	\$6,279,637	56.6	\$1,260,291	43.9
2048	\$35,136,686	0.7	\$17,972,034	88.3	\$11,744,147	70.1	\$2,439,881	41.3
2058	\$35,696,378	0.4	\$22,354,797	82.8	\$13,603,630	64.3	\$1,693,066	34.1





#### Field Review and Set Scope

Outcomes

- Rank Corridors From Worst to Best
- Review Recommended Action From Pontis With Field Observations

**Kick Some Rocks** 

- Develop Scopes for Each Bridge
- Detailed Estimate for Each Bridge in the Corridor





#### Conclusion

- Defining The Difference Between Reactive Maintenance, Preventive Maintenance, Preservation And Rehabilitation.
- Development And Definition Of Bridge Preservation Strategies.
- Developing Deterioration Models For The Bridge As A Whole And For The Preservation Work.
- Development Of Bridge Management Policies That Address The Interaction Of Network Benefits And Needs With Individual Bridge Benefits And Needs.



